



SYNERGIC 4-ROLL MIG



TECHNICAL PARAMETERS

Input [V]	Welding current MIG [A]	Duty cycle MIG [%]	Wire feeder	Welding wire spool [kg]/[mm]	Wire diameter [mm]	Weight [kg]	Dimensions [mm]	
	міс 50 – 300		builid-in,					
400	TIG 10 - 300	60	4 - roll gear	$\leq 15 / \emptyset 200 / 300$	0.8 / 1.0 / 1.2	22	570 × 265 × 460	
	MMA 10 - 250							

Additional functions: 2T / 4T, inductance, polarity change, BURN BACK, SLOW FEED, HOT START, ARC FORCE, SPOOL GUN, VRD



SPARTUS[®] **EasyMIG 315** is a modern, inverter semi-automatic welding machine, constructed on the basis of IGBT transistors. It enables welding with a consumable electrode in an inert and active gas shield (MIG / MAG), welding with a coated electrode (MMA) and TIG Lift welding with frictional arc ignition. Additionally, the device, thanks to the possibility of changing the welding polarity, enables welding with self-shielding wire without gas. The maximum welding current for the MIG / MAG / TIG methods is 300A and for the MMA method: 250A. The device is powered from a three-phase 400V network. The device is equipped with synergic programs for MIG / MAG welding with steel wires in the diameter range 0.8 / 1.0 / 1.2mm. In addition, the welder has the ability to manually correct the set parameters.



A modern LCD display allows you to easily and quickly set the welding voltage and manage the functions of the device. When adjusting the parameters, the display determines the dependence of the weld shape on the voltage and graphically shows the recommended material thickness for the selected current.





Professional four-roller feeder ensures stable welding wire feeding.



SPARTUS® EasyMIG 315



PACKAGE EQUIPMENT:

MIG gun SPE 360 3m
Electrode holder
Work clamp
Gas hose with bands
User's manua

