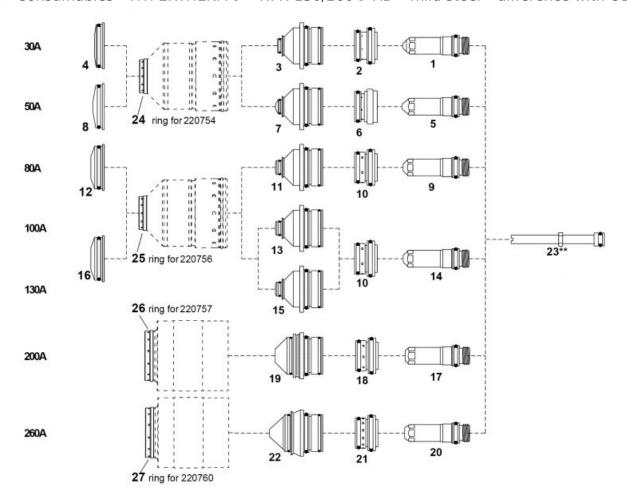


PLAZMA - Consumables - HYPERTHERM® - HPR-130/260® XD - mild steel - difference with OEM



| 1 52741 Electrode 30A   2 60140 Swirl ring 45A   3 51741 Nozzle 30A   4 60741 Shield 30A   5 52742 Electrode 50A   6 60141 Swirl ring 50A Max Life   7 51742 Nozzle 50A   8 60742 Shield 50A   9 52743 Electrode 80A   10 60142 Swirl ring 80-130A Max Life   11* 51743 Nozzle 80A | Lp. | Product code | Nr ref. | Product name                | Net price |
|--|-----|--------------|---------|-----------------------------|-----------|
| 3 51741 Nozzle 30A   4 60741 Shield 30A   5 52742 Electrode 50A   6 60141 Swirl ring 50A Max Life   7 51742 Nozzle 50A   8 60742 Shield 50A   9 52743 Electrode 80A   10 60142 Swirl ring 80-130A Max Life   | 1   | 52741        |         | Electrode 30A               |           |
| 4 60741 Shield 30A   5 52742 Electrode 50A   6 60141 Swirl ring 50A Max Life   7 51742 Nozzle 50A   8 60742 Shield 50A   9 52743 Electrode 80A   10 60142 Swirl ring 80-130A Max Life  | 2   | 60140        |         | Swirl ring 45A              |           |
| 5 52742 Electrode 50A   6 60141 Swirl ring 50A Max Life   7 51742 Nozzle 50A   8 60742 Shield 50A   9 52743 Electrode 80A   10 60142 Swirl ring 80-130A Max Life   | 3   | 51741        |         | Nozzle 30A                  |           |
| 6 60141 Swirl ring 50A Max Life   7 51742 Nozzle 50A   8 60742 Shield 50A   9 52743 Electrode 80A   10 60142 Swirl ring 80-130A Max Life   | 4   | 60741        |         | Shield 30A                  |           |
| 7 51742 Nozzle 50A   8 60742 Shield 50A   9 52743 Electrode 80A   10 60142 Swirl ring 80-130A Max Life   | 5   | 52742        |         | Electrode 50A               |           |
| 8 60742 Shield 50A   9 52743 Electrode 80A   10 60142 Swirl ring 80-130A Max Life  | 6   | 60141        |         | Swirl ring 50A Max Life     |           |
| 9 52743 Electrode 80A<br>10 60142 Swirl ring 80-130A Max Life  | 7   | 51742        |         | Nozzle 50A                  |           |
| 10 60142 Swirl ring 80-130A Max Life   | 8   | 60742        |         | Shield 50A                  |           |
|  | 9   | 52743        |         | Electrode 80A               |           |
| 11* 51743 Nozzle 80A   | 10  | 60142        |         | Swirl ring 80-130A Max Life |           |
|  | 11* | 51743        |         | Nozzle 80A                  |           |
| 12 60743 Shield 80A  | 12  | 60743        |         | Shield 80A                  |           |
| 13* 51744 Nozzle 100A  | 13* | 51744        |         | Nozzle 100A                 |           |
| 14 NW52745 Electrode 130A  | 14  | NW52745      |         | Electrode 130A              |           |
| 52745BM Electrode 130A BiMetal   |     | 52745BM      |         | Electrode 130A BiMetal      |           |
| 15 51745 Nozzle 130A   | 15  | 51745        |         | Nozzle 130A                 |           |
| 16 60745 Shield 130A   | 16  | 60745        |         | Shield 130A                 |           |
| 17 52746 Electrode 200A  | 17  | 52746        |         | Electrode 200A              |           |



| Lp.  | Product code | Nr ref. | Product name                   | Net price |
|------|--------------|---------|--------------------------------|-----------|
|      | 52746BM      |         | Electrode 200A BiMetal         |           |
| 18   | 60143        |         | Swirl ring 200A Max Life       |           |
| 19*  | 51746        |         | Nozzle 200A                    |           |
| 20   | 52747        |         | Electrode 260A                 |           |
|      | 52747BM      |         | Electrode 260A BiMetal         |           |
| 21   | 60144        |         | Swirl ring 260A Max Life       |           |
| 22*  | 51747        |         | Nozzle 260A                    |           |
| 23** | 60740        |         | Water cooling tube             |           |
| 24   | 60150        |         | Ring for retaining cap 30-50A  |           |
| 25   | 60151        |         | Ring for retaining cap 80-130A |           |
| 26   | 60152        |         | Ring for retaining cap 200A    |           |
| 27   | 60153        |         | Ring for retaining cap 260A    |           |

## Difference with OEM

Mild steel air/oxygen: part reduces gas flow about 20% compared to values described in OEM tables.

NW ® is independent subject and not connected to ABITIG®, AMPHENOL®, ASPA®, BESTER®, BINZEL®, CEA®, CEBORA®, ESAB®, EWM®, FALTIG®, FRO®, FRONIUS®, HARRIS®, HYPERTHERM®, KJELLBERG®, LTEC®, LINCOLN®, MAGNUM®, OTC®, SAF®, SHERMAN®, TELWIN®, THERMAL DYNAMICS®, TRAFIMET®, TUCHEL®.

Reference numbers and names belonged to above companies were called due to Property Right Law for buyer's convenience and they are related to code and spare part's description.

The products do not constitute an offer within the meaning of the Civil Code.

<sup>\*</sup>Marked parts require manually settings of the gas flow.

<sup>\*\*</sup>NOTE! Water cooling tube. Necessary to replace the water cooling tube OEM on 60740