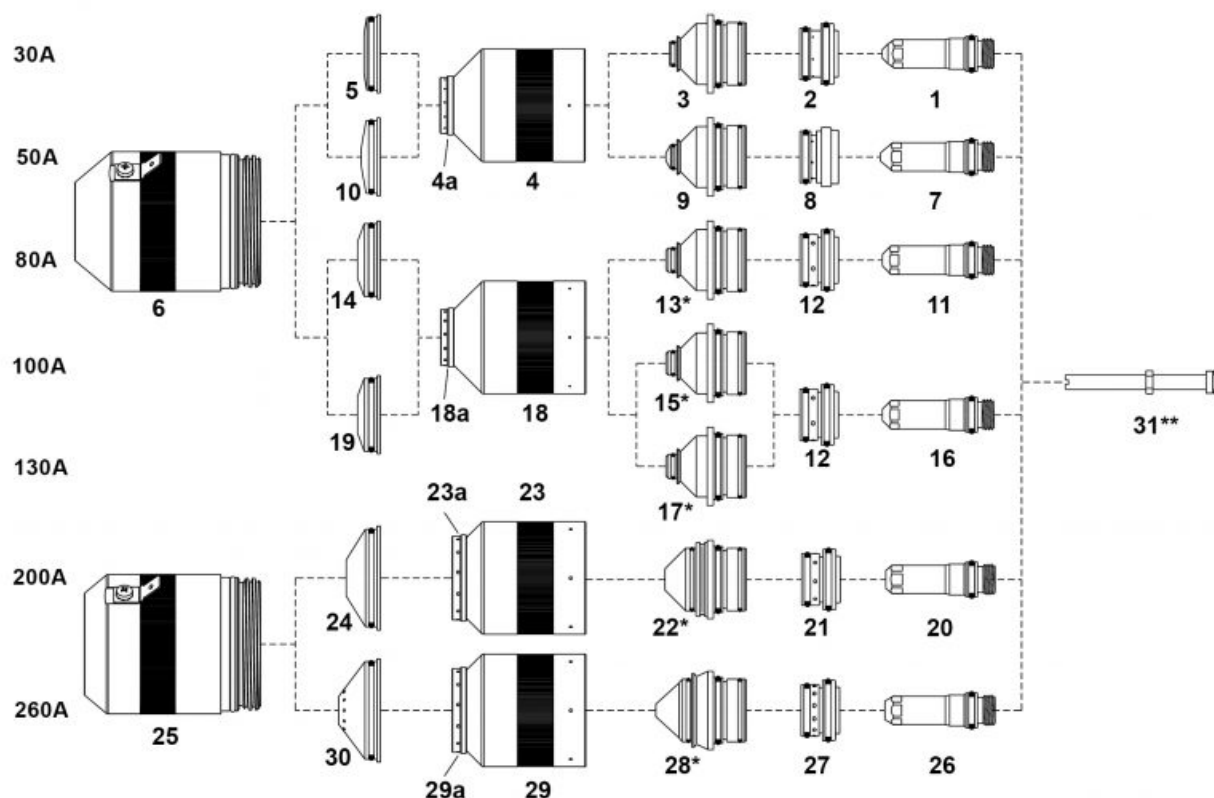


# PLAZMA – Consumables – HYPERTHERM® – HPR-130/260® Upgrade HD3070® – mild steel- difference with OEM



Lp.	Product code	Nr ref.	Product name	Net price
1	52741		Electrode 30A	
2	60140		Swirl ring 45A	
3	51741		Nozzle 30A	
4	60770		Retaining cap 30-50A	
5	60741		Shield 30A	
6	60774		Shield cap 30-130A Top Quality	
	60774L		Shield cap 30-130A	
7	52742		Electrode 50A	
8	60141		Swirl ring 50A Max Life	
9	51742		Nozzle 50A	
10	60742		Shield 50A	
11	52743		Electrode 80A	
12	60142		Swirl ring 80-130A Max Life	
13	51743		Nozzle 80A	
14	60743		Shield 80A	
15	51744		Nozzle 100A	
16	NW52745		Electrode 130A	
	52745BM		Electrode 130A BiMetal	
17	51745		Nozzle 130A	
18	60771		Retaining cap 80-130A	
19	60745		Shield 130A	

Lp.	Product code	Nr ref.	Product name	Net price
20	52746		Electrode 200A	
	52746BM		Electrode 200A BiMetal	
21	60143		Swirl ring 200A Max Life	
22	51746		Nozzle 200A	
23	60772		Retaining cap 200A	
24	60746		Shield 200A	
25	60775		Shield cap 200-260A Top Quality	
	60775L		Shield cap 200-260A	
26	52747		Electrode 260A	
	52747BM		Electrode 260A BiMetal	
27	60144		Swirl ring 260A Max Life	
28	51747		Nozzle 260A	
29	60773		Retaining cap 260A	
30	60747		Shield 260A	
31**	60740		Water cooling tube	
4a	60150		Ring for retaining cap 30-50A	
18a	60151		Ring for retaining cap 80-130A	
23a	60152		Ring for retaining cap 200A	
29a	60153		Ring for retaining cap 260A	

Difference with OEM

Apply settings for gas in accordance with the specified OEM documentation.

\*Marked parts require manually settings of the gas flow.

Mild steel air/oxygen: part reduces gas flow about 20% compared to values described in OEM tables.

\*\*NOTE! Water cooling tube. Necessary to replace the water cooling tube OEM on 60740

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Reference numbers and names belonged to above companies were called due to Property Right Law for buyer's convenience and they are related to code and spare part's description.

The products do not constitute an offer within the meaning of the Civil Code.