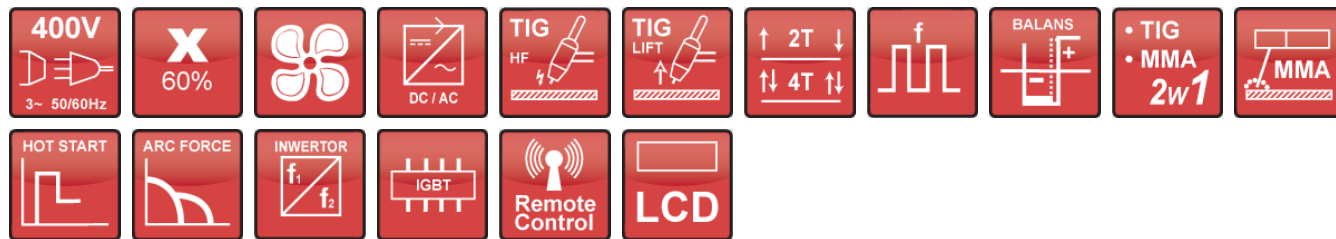


SPARTUS® ProTIG 401P AC/DC



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Product code: PROTIG401PACDC-SOURCE

Equiped: • Machine Spartus® ProTIG 401P AC/DC • User's manual

SPARTUS® ProTIG 401P AC/DC - package 26 4M

Product code: PROTIG401PACDC-PAK-26-4



Package equiped: • Machine Spartus® ProTIG 401P AC/DC • TIG torch SPARTUS® SPP 26 4B X 4m • TIG toolbox (consumable kit) • 3m electrode holder • 3m work clamp • gas hose • user's manual

Product description

STRONG AND FOOLPROOF TIG AC / DC WITH PULSE

SPARTUS® ProTIG 401P AC/DC is a inverter welder in a modern edition. It allows TIG AC/DC and MMA AC/DC welding with current up to 400A. The device is powered from a 400V three-phase network.

Thanks to the solutions used, the ProTIG 401P AC/DC also enables advanced TIG AC and TIG DC welding with a choice of arc ignition HF or Lift method. The device is equipped with a pulse welding function, which makes the machine perfect for welding very thin sheets and aluminum.

ProTIG 401P AC/DC has functions supporting the welding process in TIG method:

output AC waveforms: square, sinusoidal, triangular,
2T/4T Trigger Control,
AC balance, AC frequency, pulse frequency, pulse width and pulse amps adjustment,
up slope and down slope adjustment,
SPOT welding.

ProTIG 401P AC/DC enables MMA AC and MMA DC welding. The process of joining metals in this method is additionally supported by functions such as:

Arc Force
Hot Start.

Additionally the device has 10 memory channels. The user can easily save and recall the most used settings.

Modern design, LCD function panel and the possibility of wireless control in combination with high-class components makes the ProTIG 401P AC/DC stand out on the market.

The professional device of the SPARTUS® Pro line is perfect suited to the production sector and industry.

CONTROL OPTIONS:



Wireless remote controllers for ProTIG
401P



Wireless foot control



Standard foot pedal

Technical parameters

Input	~3× 400V ± 10% 50 / 60 Hz
Welding current TIG [A]	10 - 400
Duty cycle TIG [%]	60
Pre-gas [s]	0,1 - 2
Up slope [s]	0 - 10
Down slope [s]	0 - 10
Post-gas [s]	0 - 10
Additional features	pulse, 2T/4T control , Output remote control, Arc Force, Hot Start, MMA welding
Pulse Amps [A]	10 - 400
Base Amps [A]	10 - 400
Pulse Width [%]	5 - 95
Pulse frequency [Hz]	0,5 - 999
AC frequency [Hz]	50 - 250
AC Wave Forms	square, sinusoidal, triangular
AC balance [%]	10 - 99

Contactless pilot arc ignition	Lift /HF
Welding current MMA [A]	10 - 400
Hot Start range [A]	0 - 10
Arc Force range [A]	0 - 10
No-load voltage [V]	74
Current consumption [A]	AC: TIG 25.1 / MMA 19.4 DC: TIG 25.7 / MMA 32.7
Power factor (cosφ)	0,70
Efficiency η [%]	85
Insulation class	H
Protection class	IP21
Weight [kg]	31
Dimensions [mm]	700 x 260 x 480
Standards	CE, EN 60974-1

Other informations

PRODUCT CATEGORIES: [MACHINES](#), [AC/DC](#), [TIG](#)

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Reference numbers and names belonged to above companies were called due to Property Right Law for buyer's convenience and they are related to code and spare part's description.

The products do not constitute an offer within the meaning of the Civil Code.