

FERROS 3D 1400 x 1400 x 200 octagonal with rotary positioner SPARTUS® 5000

**Product code:**

SP28C-14-14-RP5000



\* the price does not include shipping costs

\*\* completion date to be agreed with the sales manager

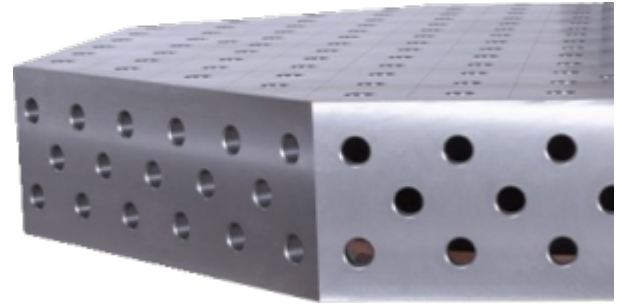
Product description

INCREASE WORK EFFICIENCY THANKS TO MODERN SOLUTIONS!

# FERROS

x 200mm (octagonal)

1400 x 1400



## CAST IRON ENJL-300

For the casting of the countertop, high-strength cast iron EN-GJL-300 was used, which is characterized by high wear resistance.

## TABLE TOP 25MM

The table top with a thickness of 25 mm guarantees the durability of the table and resistance to mechanical damage.

## MILLIMETRIC SCALE

The applied millimeter scale facilitates precise installation of the element during processing.

## 3D SIDE

It allows to expand the working surface and joining the table tops.

## D28 SYSTEM

Drilled and chamfered holes 28mm.

SPARTUS® welding positioners with a countertop size of 1400 x 1400 x 200.



The table with a positioner allows for adjusting the workstation position according to the worker's needs. The positioner provides the ability to rotate the worktable with variable speed in both directions and change the angle of the main frame. Control is achieved through a foot pedal. The self-locking drive ensures that the rotating disc halts in any position. The positioner's mechanisms enable rotation around its own axis and deviation of the rotator up to 140° from the horizontal, while the tilt angle after mounting the tabletop is 90°. Control interface: manual panel + foot pedal (on separate cables).

## Advantages:

- rotating worktable (in both directions)
- tilt angle adjustment
- smooth speed adjustment
- intuitive and convenient control



#### Accessories SET 1 includes:

SP010-30-005 Angle Bracket 175x50x75mm hole/slot 8 pcs  
 SP010-50-002 Universal stopper 225x50x25mm 4 pcs  
 SP010-70-001 180° mounting clamp with 300x300mm holder 6 pcs  
 SP010-60-001 Rapid locking bolt fi 28x50mm 22 pcs  
 SP010-90-003A Hexagon allen wrench 150mm 1 pc.  
 SP010-90-004 Nylon brusch fi 30x80mm 1 pc.  
 SP010-90-001 Oilstone 200x50x25mm 1 pc.  
 SP010-90-002 1l dispenser bottle 1 pc.



#### Accessories SET 2 includes:

SP010-30-002 Angle bracket 175x50x175mm hole/slot 6 pcs  
 SP010-30-005 Angle bracket 175x50x75mm hole/slot 2 pcs  
 SP010-50-002 Universal stopper 225x50x25mm 4 pcs  
 SP010-70-001 180° mounting clamp with 300x300mm holder 8 pcs  
 SP010-60-001 Rapid locking bolt fi 28x50mm 20 pcs  
 SP010-90-003A Hexagon allen wrench 150mm 1 pc.  
 SP010-90-004 Nylon brusch fi 30x80mm 1 pc.  
 SP010-90-001 Oilstone 200x50x25mm 1 pc.  
 SP010-90-002 1l dispenser bottle 1 pc.



#### Accessories SET 3 includes:

SP010-23-300L Angle bracket 275x100x300mm left 1 pc.  
 SP010-23-300R Angle bracket 275x100x300mm right 1 pc.  
 SP010-23-600L Angle bracket 375x100x600mm left 1 pc.  
 SP010-23-600R Angle bracket 375x100x600mm right 1 pc.  
 SP010-30-002 Angle bracket 175x50x175mm hole/slot 4 pcs  
 SP010-30-005 Angle bracket 175x50x75mm hole/slot 4 pcs  
 SP010-50-002 Universal stopper 225x50x25mm 6 pcs  
 SP010-70-001 180° mounting clamp with 300x300mm holder 10 pcs  
 SP010-60-001 Rapid locking bolt fi 28x50mm 22 pcs  
 SP010-90-003A Hexagon allen wrench 150mm 1 pc.  
 SP010-90-004 Nylon brusch fi 30x80mm 1 pc.  
 SP010-90-001 Oilstone 200x50x25mm 1 pc.  
 SP010-90-002 1l dispenser bottle 1 pc.



#### Accessories SET 4 includes:

SP010-23-600L Angle bracket 375x100x600mm left 2 pcs  
 SP010-23-600R Angle bracket 375x100x600mm right 2 pcs  
 SP010-30-005 Angle bracket 175x50x75 hole/slot 4 pcs  
 SP010-30-013 Angle bracket 175x50x275mm hole/slot 6 pcs  
 SP010-50-002 Universal stopper 225x50x25mm 4 pcs  
 SP010-65-001A Prysm fi 60 90° 4 pcs  
 SP010-70-001 180° mounting clamp with 300x300mm holder 10 pcs  
 SP010-60-001 Rapid locking bolt fi 28x50mm 28 pcs  
 SP010-90-003A Hexagon allen wrench 150mm 1 pc.  
 SP010-90-004 Nylon brusch fi 30x80mm 1 pc.  
 SP010-90-001 Oilstone 200x50x25mm 1 pc.  
 SP010-90-002 1l dispenser bottle 1 pc.



#### Accessories SET 5 includes:

SP010-23-300L Angle bracket 275x100x300mm left 1 pc.  
 SP010-23-300R Angle bracket 275x100x300mm right 1 pc.  
 SP010-23-600L Angle bracket 375x100x600mm left 1 pc.  
 SP010-23-600R Angle bracket 375x100x600mm right 1 pc.  
 SP010-23-800L Angle bracket 375x100x800mm left 1 pc.  
 SP010-23-800R Angle bracket 375x100x800mm right 1 pc.  
 SP010-30-002 Angel bracket 175x50x175mm hole/slot 6 pcs  
 SP010-30-005 Angle bracket 175x50x75 hole/slot 4 pcs  
 SP010-50-002 Universal stopper 225x50x25mm 6 pcs  
 SP010-50-014 Universal stop 500x100x25mm hole/slot 4 pcs  
 SP010-70-001 180° mounting clamp with 300x300mm holder 12 pcs  
 SP010-60-001 Rapid locking bolt fi 28x50mm 40 pcs  
 SP010-90-003A Hexagon allen wrench 150mm 1 pc.  
 SP010-90-004 Nylon brusch fi 30x80mm 1 pc.  
 SP010-90-001 Oilstone 200x50x25mm 1 pc.  
 SP010-90-002 1l dispenser bottle 1 pc.



#### Accessories SET 6 includes:

SP010-20-050 U-shape block 500x200x200mm 2 pcs  
 SP010-20-100 U-shape block 1000x200x200mm 2 pcs  
 SP010-23-300L Angle bracket 275x100x300mm left 2 pcs  
 SP010-23-300R Angle bracket 275x100x300mm right 2 pcs  
 SP010-23-600L Angle bracket 375x100x600mm left 2 pcs  
 SP010-23-600R Angle bracket 375x100x600mm right 2 pcs  
 SP010-30-002 Angle bracket 175x50x175mm hole/slot 8 pcs  
 SP010-30-005 Angle bracket 175x50x75mm hole/slot 8 pcs  
 SP010-30-013 Angle bracket 175x50x275mm hole/slot 4 pcs  
 SP010-50-002 Universal stopper 225x50x25mm 8 pcs  
 SP010-50-014 Universal stop 500x100x25mm hole/slot 4 pcs  
 SP010-70-001 180° mounting clamp with 300x300mm holder 20 pcs  
 SP010-60-001 Rapid locking bolt fi 28x50mm 46 pcs  
 SP010-90-003A Hexagon allen wrench 150mm 1 pc.  
 SP010-90-004 Nylon brusch fi 30x80mm 1 pc.  
 SP010-90-001 Oilstone 200x50x25mm 1 pc.  
 SP010-90-002 1l dispenser bottle 1 pc.

## Technical parameters

### Size of the work surface

1400 x 1400 x 200mm

### Made

casted

<b>Material</b>	EN-GJL-300 cast iron acc. to EN 1561
<b>Table top thickness [mm]</b>	25
<b>Table horizontal precision [mm]</b>	0.1/1000
<b>Table vertical precision [mm]</b>	0.1/200
<b>Standard</b>	D28 (drilled and milled holes 28mm diameter)
<b>Carrying capacity</b>	5000kg/positioner
<b>Overall table height [mm]</b>	1090mm
<b>Supporting structure</b>	Positioner
<b>Top weight [kg]</b>	650kg
<b>Overall weight [kg]</b>	1140kg

## Other informations

PRODUCT CATEGORIES: [FERROS](#), [WELDING TABLES](#)

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